



LARK JEWELRY  
& BEADING

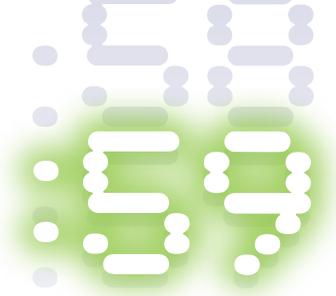
# 30-MINUTE rings

MARTHE LE VAN



60  
Quick & Creative  
Projects for Jewelers





## ▶ Get Ready

DAPPING • DRILLING • PIERCING • FILING • SANDING • SOLDERING

## ▶▶ Get Set

2 sterling silver disks,  
22 gauge, each  
1¼ inches (4.5 cm)

Bench tool kit, page 9

Soldering kit, page 9

### FINISHED SIZE

3.5 x 3.5 x 1.5 cm

### DESIGNER'S NOTE

If you wish to wear this ring on the ring or middle finger, you may want to cut or file space from the domes to accommodate the neighboring fingers.

## ▶▶▶ Go

1. Using a large dapping block and punch, slightly dap both 22-gauge silver disks to the same depth.
2. Determine where you want the randomly spaced drill holes and the finger opening. Mark these locations on the domed disks. Gently center punch each drill-hole location. Using bit sizes of your choice, drill the holes.
3. Pierce and saw out one finger hole in each domed disk, making sure the holes are the same size and fit the finger comfortably.
4. Use a large coarse file to file the edges of the disks flat. Place the disks on sandpaper resting on a flat surface, and sand the disk edges flat.
5. Solder the domed disks together, making sure the circumferences match and the solder joint is tight. Pickle, rinse, and dry the ring.
6. File or sand the inside of the ring holes for a comfortable fit. Sand the outside of the ring with 320-grit sandpaper.

